

PERMIT CONDITIONS COMPLIANCE CHECK REPORT

Installation Address:	Ultimate Packaging Ltd Pegasus Way, Europarc Grimsby North East Lincolnshire DN37 9TS
Contact:	Ian Turner
Permit Ref:	To be confirmed when reviewed.
Date of Varied Permit:	
Permitted activity:	Printing of flexible packaging
Guidance Note:	
Date of Visit:	16.09.14
Report Reference:	
Condition number:	
Table 4 non VOC emissions:	Extractive test completed
Continuous Monitor CO (from	Extractive test completed (prepared 30/09/14).
oxidation plant)	
Annual CO and NOx levels from	NOC, co and Nox levels all
turbines, reciprocating engines	compliant.
or boilers used as VOC	
abatement	
Table 5 VOC emissions	Voc ortractive test comprest.
Annual VOC expressed as Total	Voc extractive test complicit. It to forward results report
Carbon excluding particulate	to NELC.
matter	10 10000
Is oil fired thermal oxidiser	gas.
used?	3
Certificate of fuel content?	,
Solvent Reduction Scheme used?	NIT.
5.15 nformed NELC of extraction	* to be forward
monitoring/ forward results?	to be forward, new six manager No visible emissions during
5.16 Any visible emission or offensive	girub voizines ediziv on
odour beyond site boundary?	WIE.
5.17 Abnormal events procedure?	Yes

SED Box 7	Incident reporting procedure.
Non compliance causing immediate	inchase reported broadures.
danger (procedure)	(procedure No 24).
5.18 Precaution procedure during	Oxidizer switched on 2 hours before processing so up to temperature
start up and shut down to minimise	
emissions?	(24/7 operation only close christians).
5.19 Continuous Monitor	Serviced and colinated
service/maintenance, alarms	
checked and levels calibrated	Calibration of temp grape 12/aslie.
5.22 Activation alarms and display	Calibration of temp probe 12/09/14. Alarm achivated if below trigger. Superusor contacted.
units for continuous monitoring	Supervisor contacted.
results (Total Carbon or	
temperature as surrogate)	
Correct testing standards/ criteria met	
for extractive and cont monitoring	Yes.
used?	
Calibration certificate	Yes.
Suitable storage and handling of	Yes
solvents and materials containing	765
solvents?	
Bulk storage tanks	Compliant fitted with
Delivery connections within bund	Compliant, fitted with high level alarm.
area. Tanks fitted with high level	They rever alone.
alarm?	
Mixing areas	ventillated - compliant.
Waste Control	Compliant (check lidded as some
Dust and spillage	(incident and breakdown report system).
Cleaning methods	rags used, placed in metal self obsing helped hidded bins. Baggod for collection
Dispersion and Dilution from stacks	- 12 March licens Dis. 12 12 10 10 10 10 10 10 10 10 10 10 10 10 10
Management Techniques	Compliant
Maintenance	
	6 monthly maintenance by contractor. On thermal combisher plant: Written procedure for maintenance
training	Written procedure for manterance harden

Risk Assessment Score Sheet

Environmental Impact Appraisal

Component 1 - Inherent Environmental Impact Potential				
APRR Risk Rating Category	Possible Scores	Score Awarded		
(A) Category 1	10			
(B) Category 2	20	20		
(C) Category 3	30			

Component 2 - Progress with Upgrading		
Status of Upgrading	Possible Scores	Score Awarded
(A) Upgrading not complete but PG Note	5	
deadline has yet to be reached		
(B) Upgrading not yet complete and PG Note	10	
deadline has passed		
(C) Upgrading complete and meets BATNEEC	0	0
Requirements		
(D) Emissions control exceeds BATNEEC	-10	
Requirements		

Component 3 - Sensitivity and Proximity of Receptors (circle appropriate score)

		Sensitivity of Receptors		
Proximity to Emission Source	(x) High	(y) Medium	(z) Low	
(A) < 100m* Reason Humber Estuary designated a SSSI	20	12	5	
(B) 100 - 250m*	12	10	3	
(C) 250 - 500m*	5	3	1	
(D) > 500m*	0	0	0	

^{*} All distances should be multiplied by a factor of 2 for mineral and cement & lime processes and by a factor of 4 for combustion, incineration (not cremation), iron & steel and non-ferrous metal processes.

Note: Distances should be measured from the process itself, rather than the site boundary.

Component 4 - Other Targets				
	Possible Scores	Score Awarded		
(A) Other air pollution problems in the local area to which process is a potential contributor	10			
(B) No such air pollution problems	0	0		

Total Score for Environmental Impact Appraisal	Range 0 to 70	32

Operator Performance Appraisal

Component 5 - Compliance Assessment		
Scale of Non-Compliance (Within 12 month period prior to review)	Possible Scores	Score Awarded
(A) Incident leading to justified complaint but no breach of specific authorisation condition or of general/residual BATNEEC condition	0 points	0
(B) Incident leading to a justified complaint*	5 per incident	0
(C) Breach of authorisation not leading to formal action (Updated by AQ 18)	10 per breach	0
(D) Incident leading to formal caution, Enforcement Notice or prosecution	15 per incident	0
(E) Incident leading to a Prohibition Notice	20 per incident	0
Total	(Max. 50)	0

^{*} Unjustified complaints may be e.g. those considered by the inspector to be unreasonable or which cannot be clearly linked to an incident at the process.

	Possible Scores			Score Awarded
Criterion	(x) Yes	(y) No	(z) N/A	
(A) All monitoring undertaken to the degree required in the authorisation?	0	10	0	yo
(B) Monitoring requirements reduced because results over time show consistent compliance?	-5	0	0	NIAO
(C) Process operation modified where any problems indicated by monitoring?	0	5	0	OHIN
(D) Fully documented and adhered to maintenance programme, in line with authorisation?	0	5	0	y 0
(E) Full documented records as required in authorisation available on-site?	0	5	0	YO
(F) All relevant documents forwarded to the authority by date required?	0	5	0	YO
Total score	(-	5 to 3	0)	0

Forward copy of annual test report.

Component 7 - Assessment of Management,					
		ossib Scores		Scores Awarded	
Criterion	(x) Yes	(y) No	(z) N/A		
(A) Documented procedures in place for implementing all aspects of the authorisation?	0	5	0	YO	Find and
(B) Specific responsibilities assigned to individual staff for these procedures?	0	5	0	y o	of incident
(C) Completion of individual responsibilities checked and recorded by the company?	0	5	0	YO	become.
(D) Documented training records for all staff with air pollution control responsibilities?	0	5	0	u5.	- training record
(E) Trained staff on site throughout periods where potentially air-polluting activities take place?	0	5	0	Yo	to be signed off and kept.
(F) Is an 'appropriate' environmental management system in place?	-5	0	0	NIAO	
Total	(-	5 to 2	5)	5	

Total Score for Operator Performance Appraisal	Range -10 to 105	5

OVERALL SCORE FOR THE PROCESS	Range -10 to 175	37
REGULATORY EFFORT CATEGORY * high=score of >80, medium 40-80 and low <40	LOW, MED, HIGH	row

Officer: VICKY WRAY

Officer Signature: V. Wray

Operator Signature

Date: 16.09.14